

We Claim:

1. A bilayer laminated personal care article comprising:
an apertured film layer having a smooth side and a rough side; and
an absorbent layer, wherein the absorbent layer is laminated to the smooth
side of the apertured film layer, and the article is useful for providing skin care
benefits.
2. The article according to claim 1 wherein the article has a drapability of from
about 25 mm to about 100 mm.
3. The article according to claim 2 wherein the article has a drapability of from
about 25 mm to about 75 mm.
4. The article according to claim 3 wherein the article has a drapability of from
about 25 mm to about 40 mm.
5. The article according to claim 1 wherein the article has a compressibility
greater than about 14 percent.
6. The article according to claim 5 wherein the article has a compressibility
greater than about 18 percent.
7. The article according to claim 6 wherein the article has a compressibility
greater than about 25 percent.
8. The article according to claim 1 wherein the article has a resiliency greater
than about 85 percent.

9. The article according to claim 8 wherein the article has a resiliency greater than about 90 percent.

10. The article according to claim 9 wherein the article has a resiliency greater than about 94 percent.

11. The article according to claim 1 wherein the article has a bond strength from about 70 g/cm² to about 350 g/cm².

12. The article according to claim 11 wherein the article has a bond strength from about 100 g/cm² to about 300 g/cm².

13. The article according to claim 12 wherein the article has a bond strength from about 150 g/cm² to about 300 g/cm².

14. The article according to claim 1 wherein the absorbent layer is a nonwoven and has a basis weight ranging from about 10 grams per square meter to about 200 grams per square meter.

15. The article according to claim 14 wherein the absorbent layer has a basis weight ranging from about 15 grams per square meter to about 100 grams per square meter.

16. The article according to claim 15 wherein the absorbent layer has a basis weight ranging from about 20 grams per square meter to about 50 grams per square meter.

17. The article according to claim 1 wherein the apertured film is made from a

polymeric material selected from the group consisting of polyethylene, metallocene catalyzed polyethylene, polypropylene, and copolymers thereof, blends of various molecular weight polymers, and ethylene vinyl acetate copolymers.

5 18. The article according to claim 17 wherein the polymeric material is a blend of various molecular weight polyolefins.

10 19. The article according to claim 18 wherein the apertured film contains from about 1 apertures/ cm^2 to about 300 apertures/ cm^2 and the diameter of the apertures ranges from about 0.01 cm to about 0.6 cm.

15 20. The article according to claim 1 wherein the article has an apertured film thickness ranging from about 0.015 mm to about 0.038 mm.

20 21. The article according to claim 20 wherein the article has an apertured film thickness ranging from about 0.018 mm to about 0.030 mm.

25 22. The article according to claim 21 wherein the article has an apertured film thickness ranging from about 0.020 mm to about 0.025 mm.

30 23. The article according to claim 22 wherein the apertured film is made from a blend of various molecular weight polyolefins, the article has a drapability of from about 25 mm to about 40 mm, the absorbent layer is a nonwoven having a basis weight ranging from about 20 grams per square meter to about 50 grams per square meter, the article has a compressibility greater than about 25 percent, the article has a resiliency greater than about 94 percent, and the article has a bond strength from about 150 g/cm^2 to about 300 g/cm^2 .

24. A method of massaging, cleansing, scrubbing, treating, and/or exfoliating the skin comprising:
- using the personal care article of claim 1.

Approved for Release